

SPECIAL PACKAGING INSTRUCTION

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Form Approved
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| 1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12388292(19207) VALVE AND BOTTLE ASSEMBLY | | | 2. CAGE 19207 | | 3. SPI NO. AK14600983 | |
| 4. NATIONAL STOCK NO. 4210-01-460-0983 | | | 5. DATE 01-08-2003 | | 6. REVISION | |
| 7. QUP 1 EA | 8. ICQ NONE | 9. UNIT PACK WT (LB.) 36.8 | 10. UNIT PACK CU (CU. FT.) 2.176 | | 11. UNIT PACK SIZE (INCHES) 24.5 X 12.9 X 11.9 | |
| 12. MILITARY PRESERVATION MIL-STD-2073-1D. METHOD 31 | | 18 STEP | 19 REQD | 20. DESCRIPTION | | |
| 13. CLEANING MIL-STD-2073-1D | | 1A | 1 | PRESERVATIVE: MIL-C-81309, TY III, CLASS 2 | | |
| | | 2B | 1 | CUSHIONING: A-A-59315, CLASS 2, GRADE A, | | |
| 14. DRYING MIL-STD-2073-1D | | | | SIZE: ¼ INCH X LENGTH AS REQUIRED | | |
| | | 3C | 1 | BAG: MIL-DTL-117, CLASS B, STYLE 1, 6 MIL, | | |
| 15. PACKING | | | | SIZE: 28 X 24 | | |
| | | 4D | 1 | CONTAINER: PPP-B-1672, TY III, STYLE G, | | |
| a. LEVEL A MIL-STD-2073-1D AND NOTE E | | | | SIZE: 32 X 12 X 14 NSN: 8115-00-519-1825 | | |
| b. LEVEL B MIL-STD-2073-1D AND NOTE E | | | | | | |
| 16. MARKING MIL-STD-129 AND NOTE F | | | | | | |
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17. NOTES/DRAWING

A. PRESERVATIVE: SPRAY ALL ELECTRICAL CONNECTORS ON THE EXTERNAL FRONT FACE.

B. DOUBLE WRAP ITEM. INSURE ARM IS IN CLOSED POSITION. EXTRA CUSHIONING AROUND ARM MAY BE REQUIRED TO PREVENT PUNCTURING BAG.

C. SEAL CUSHION WRAPPED ITEM INSIDE BAG, VACCUM EXCESS AIR FROM BAG PRIOR TO FINAL SEALING.

D. PLACE BAGGED ITEM INTO FAST PACK CONTAINER AND FILL ANY VOIDS WITH CUSHIONING.

E. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, CONFORMING TO ASTM-D-6251-, TYPE III, CLASS 1.

LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN CLOSED IN ACCORDANCE WITH ASTM-D-1974, METHOD 2BAND REINFORCED METHOD 2B

FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED. MIL-HDBK 774 MAY BE USED FOR GUIDANCE.

F. MARK UNIT CONTAINER , “ VALVE AND BOTTLE ARE EMPTY AND ARE NOT FILLED WITH ANY AGENT”.